Programa listas y diagramas

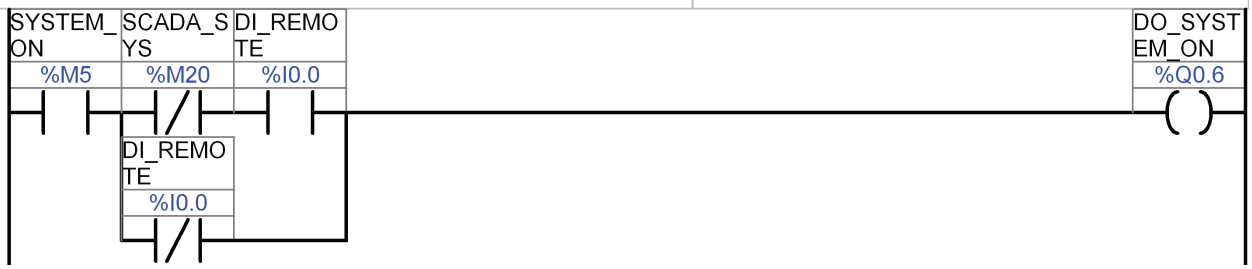
1 LD Motor control

LOCAL SYSTEM ACTIVATION

Rung 0

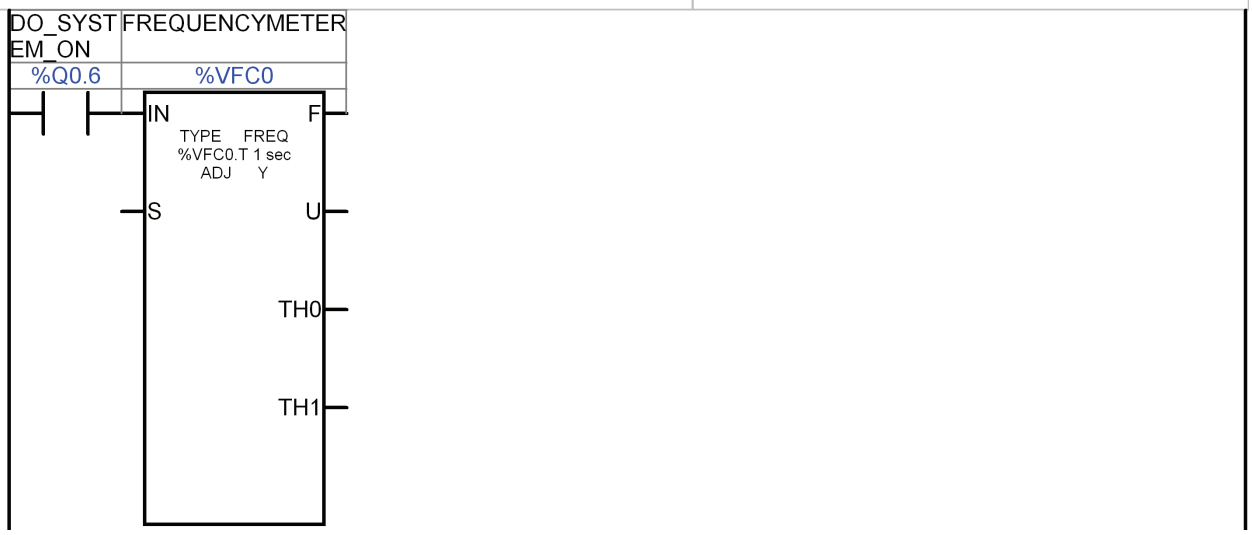
SYSTEM ON/OFF

Rung 1



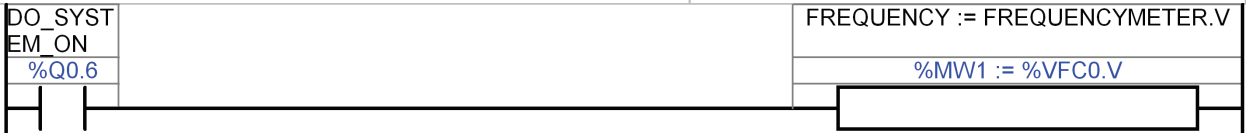
FREQUENCYMETER

Rung 2



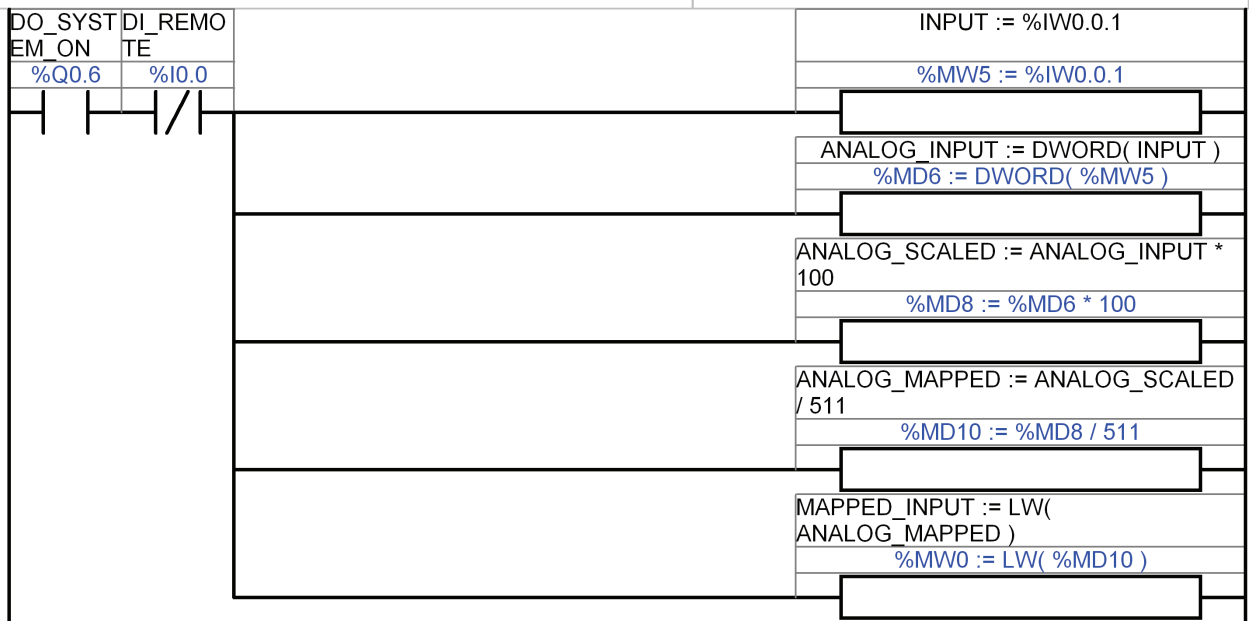
FREQUENCY

Rung 3



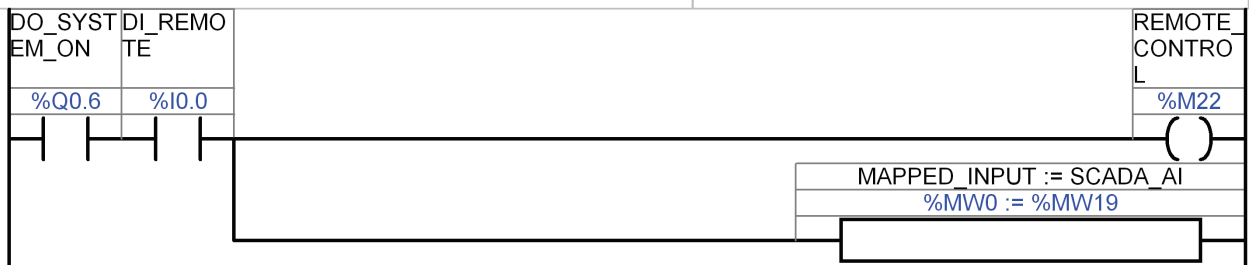
LOCAL INPUT

Rung 4



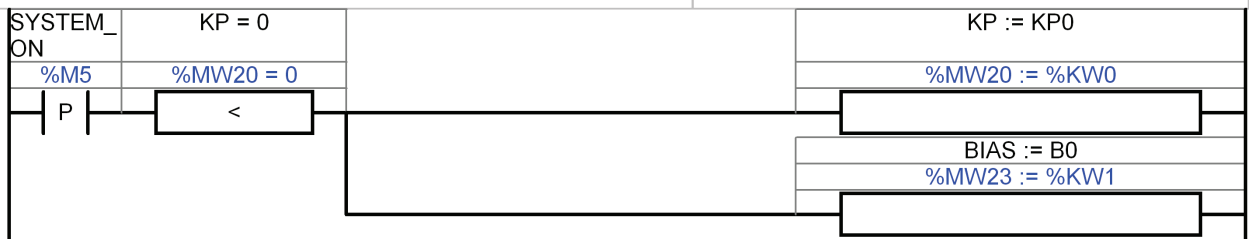
REMOTE INPUT

Rung 5



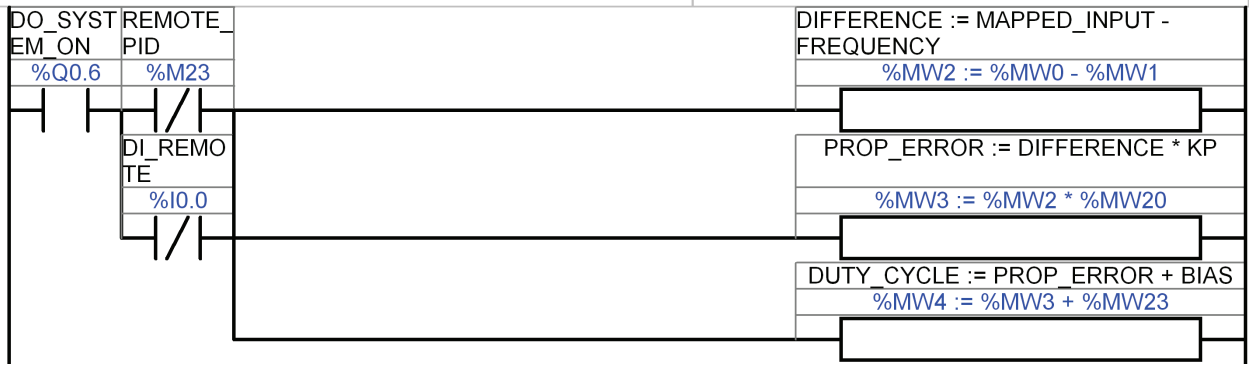
PROP. CONTROL INIT.

Rung 6



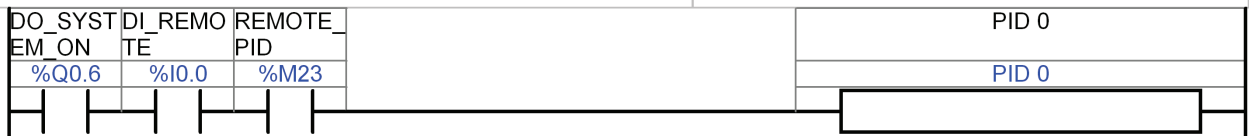
PROPORTIONAL CONTROL

Rung 7



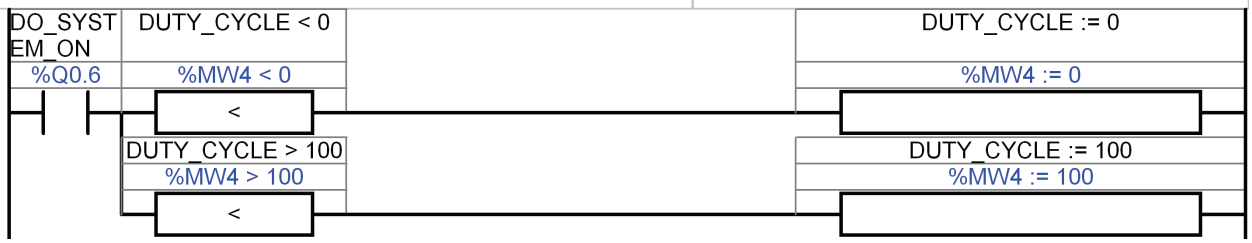
PID WITH PWM OUTPUT

Rung 8



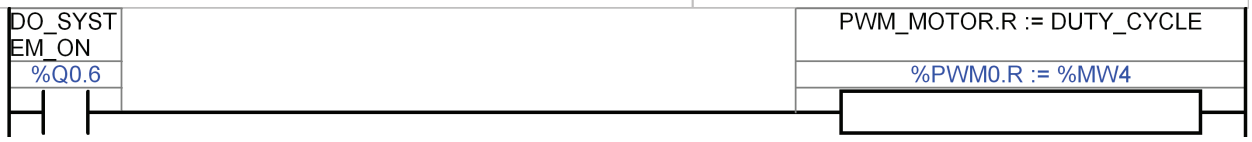
LIMITS

Rung 9



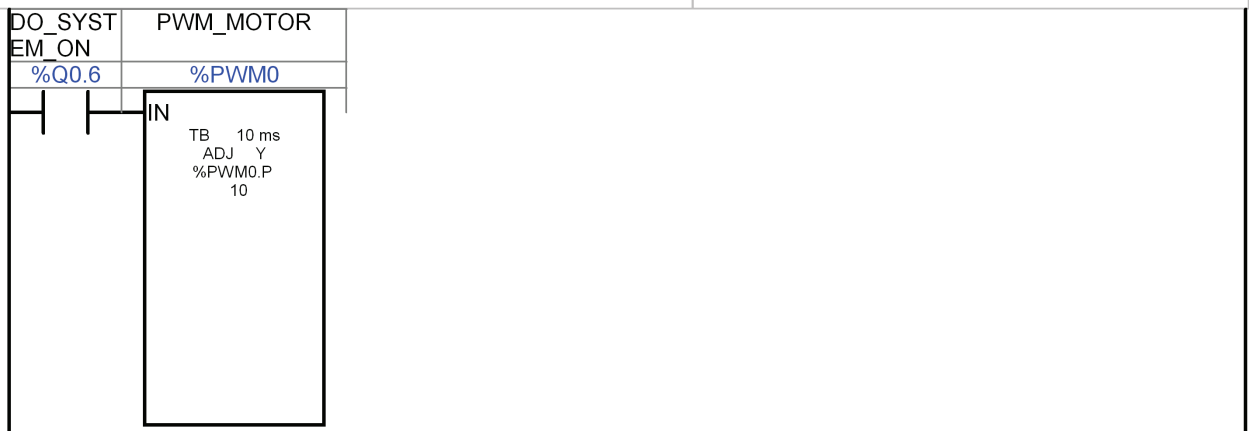
DUTY CYCLE

Rung 10



PWM

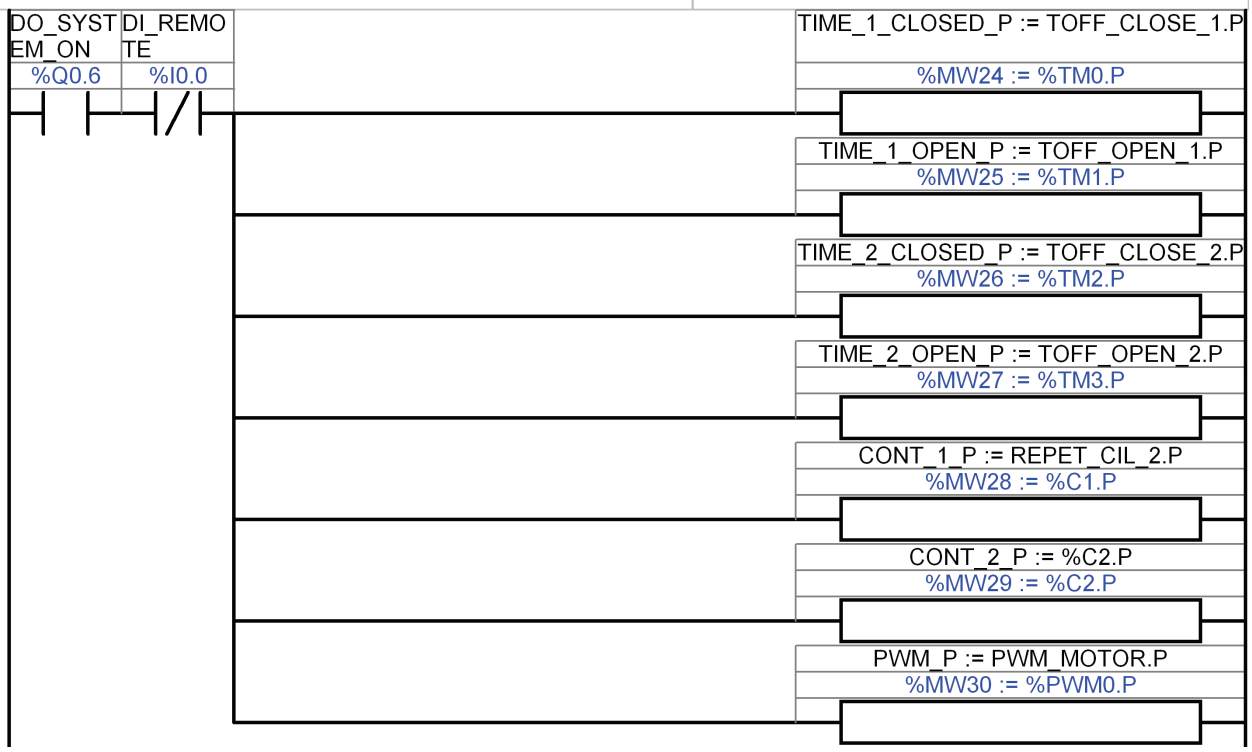
Rung 11



2 LD Variables

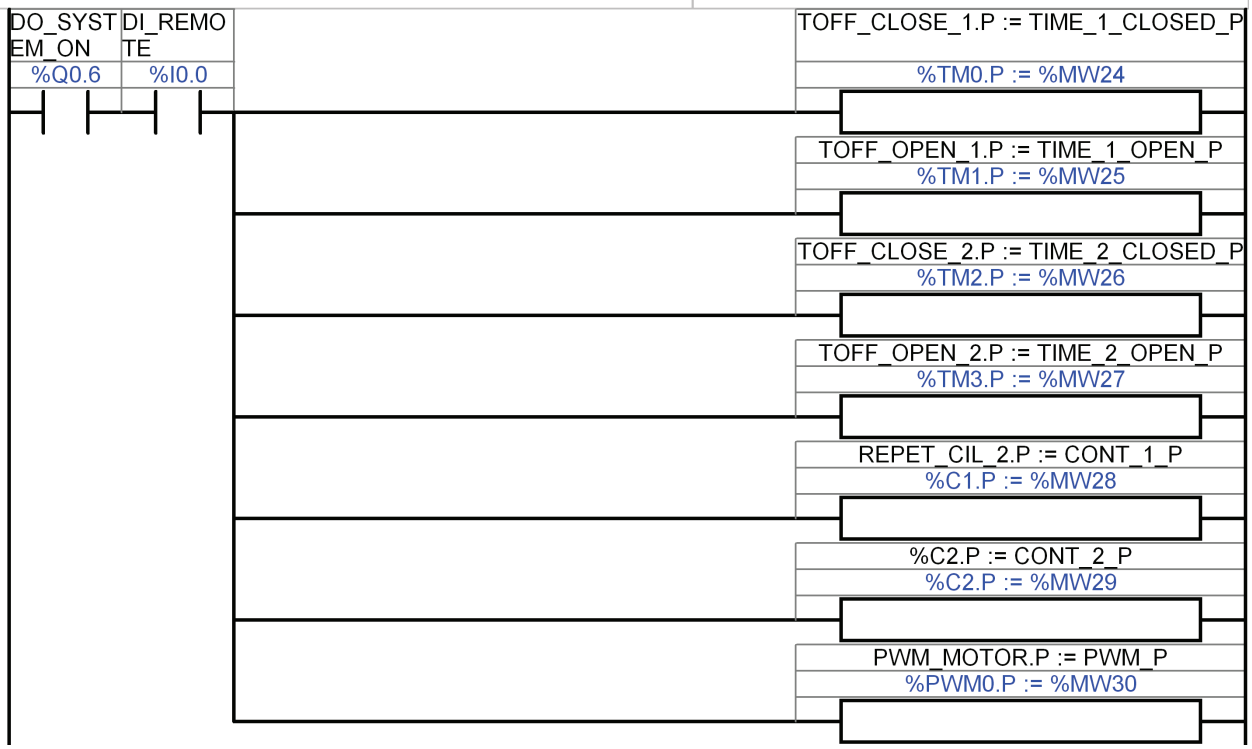
PLC TO SCADA

Rung 0

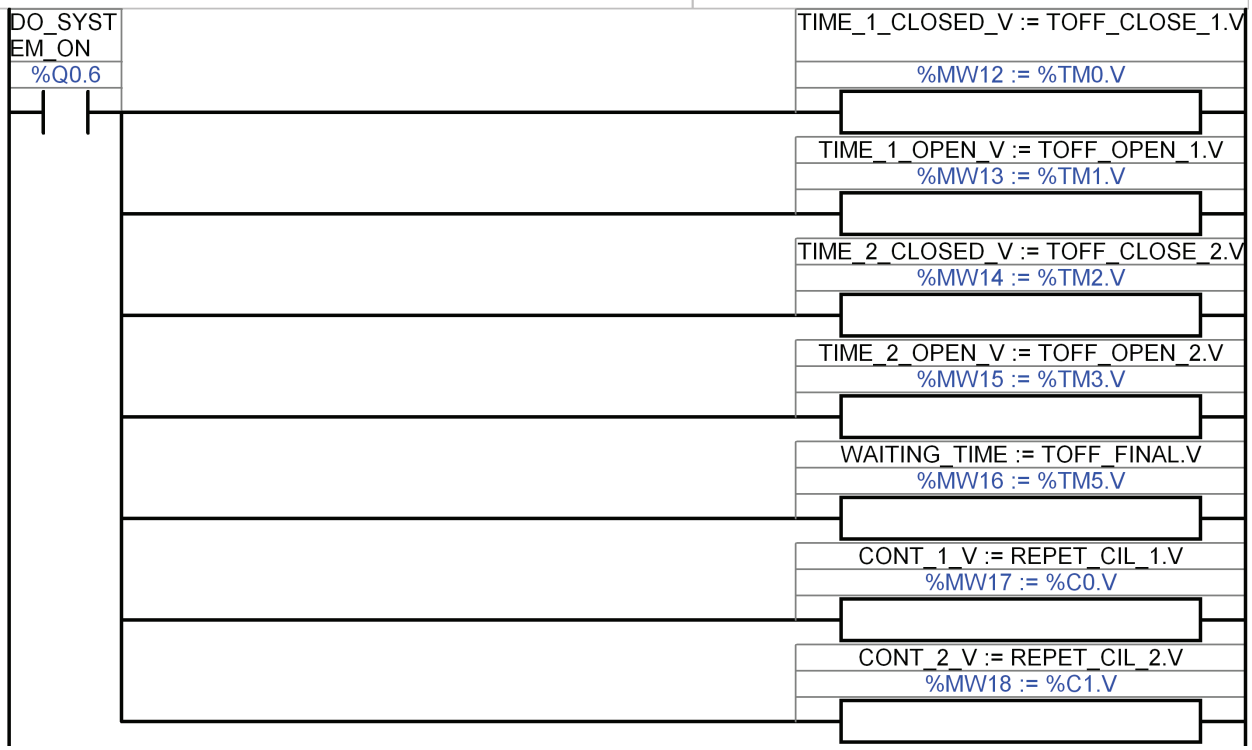


SCADA TO PLC

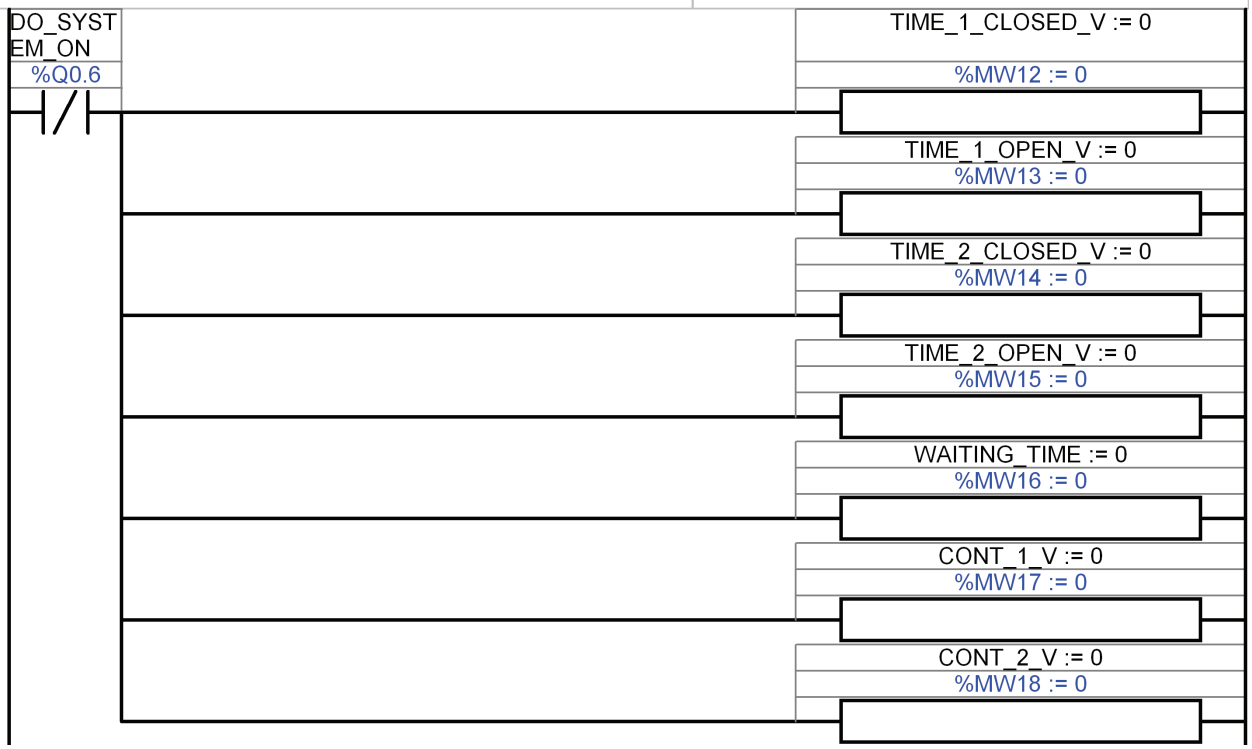
Rung 1



Rung 2

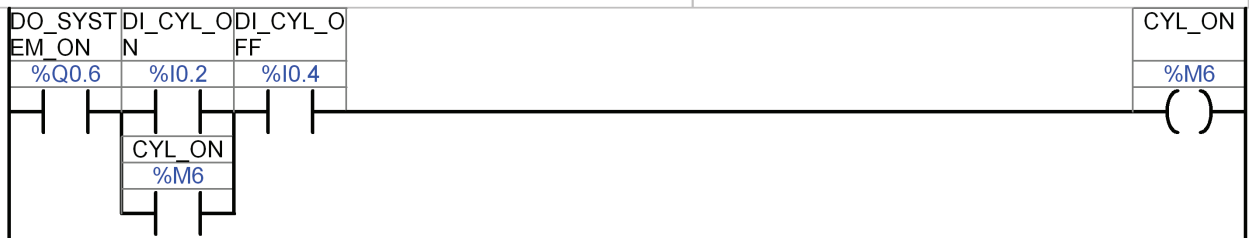


Rung 3

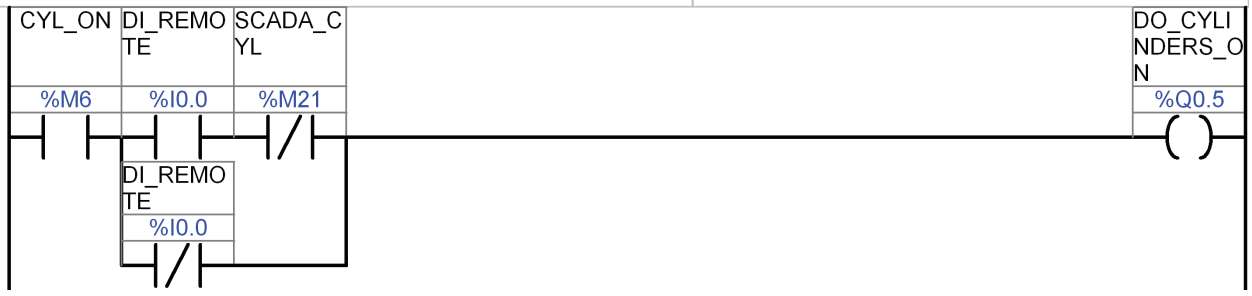


3 LD Cylinders

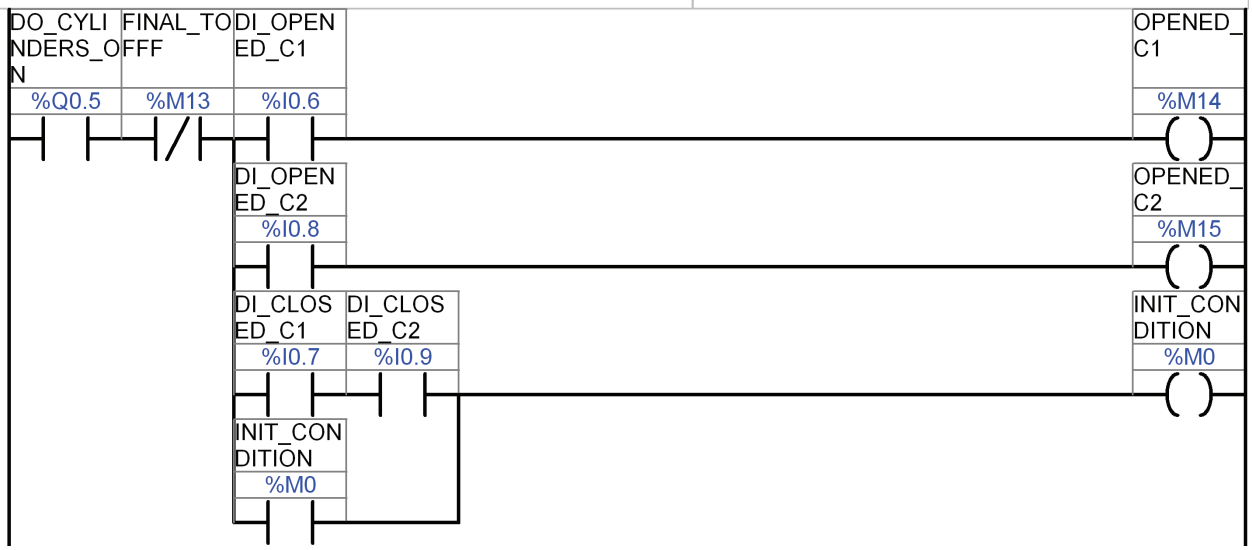
Rung 0



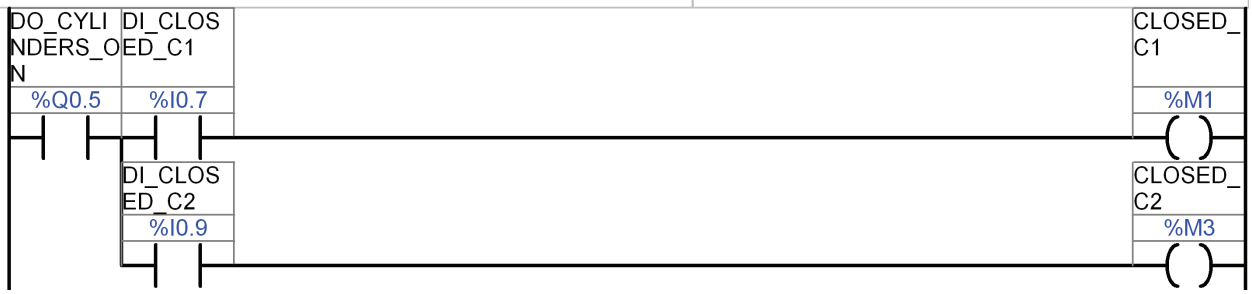
Rung 1



Rung 2

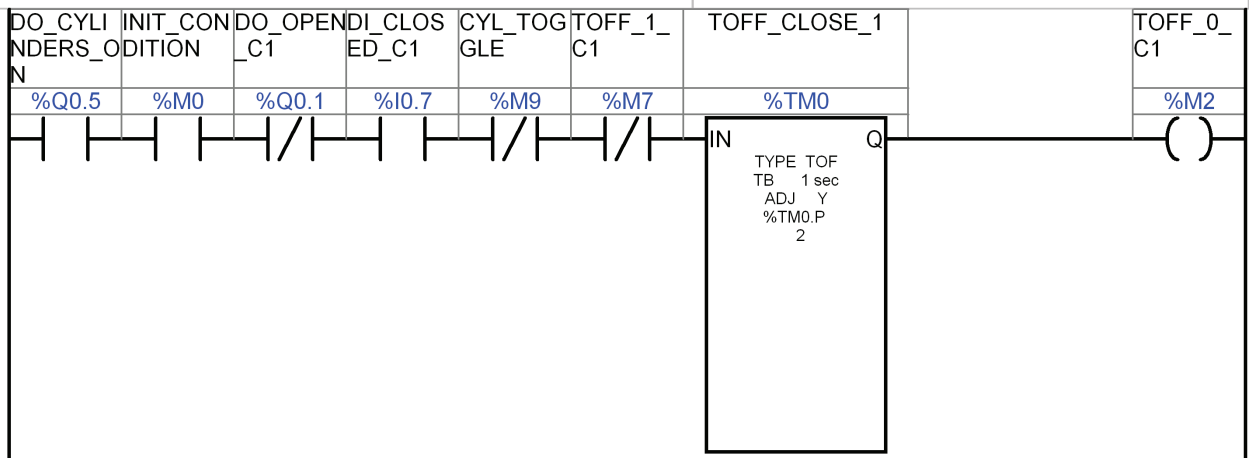


Rung 3

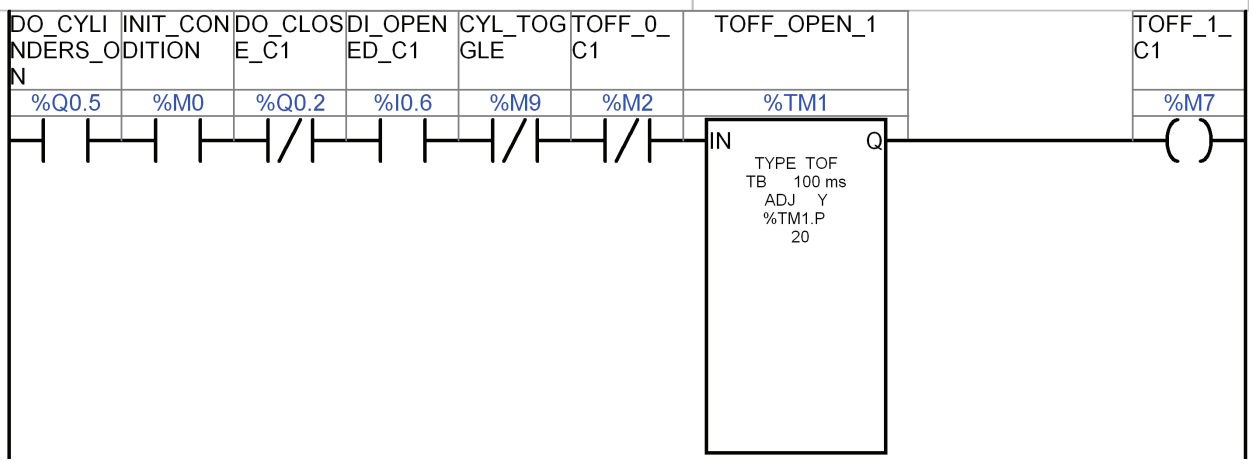


4 LD Cylinder 1

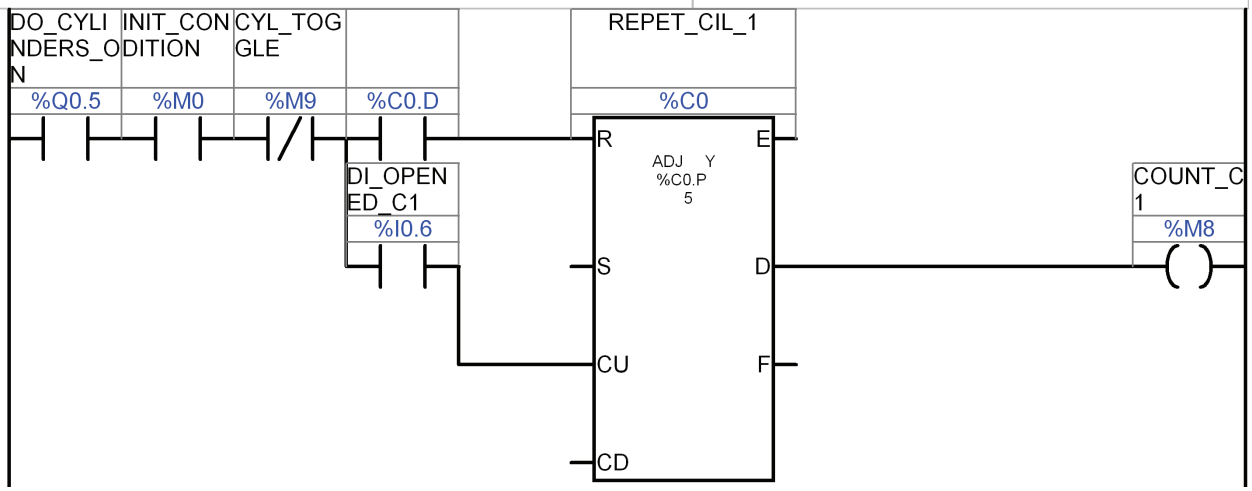
Rung 0



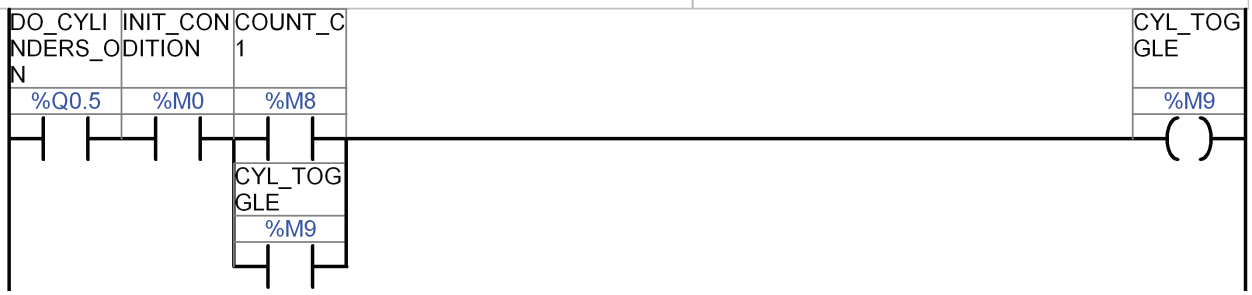
Rung 1



Rung 2

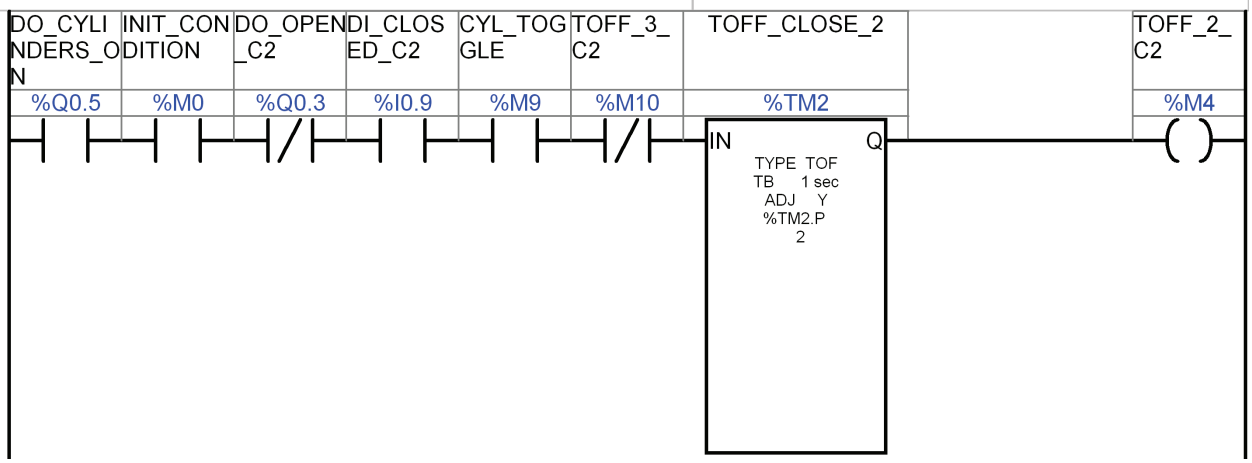


Rung 3

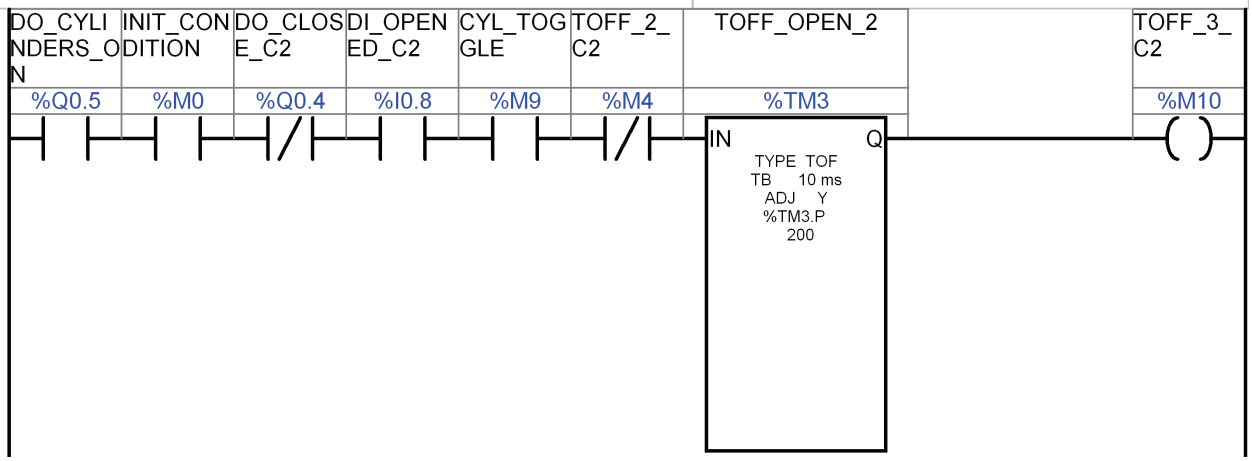


5 LD	Cylinder 2	

Rung 0



Rung 1



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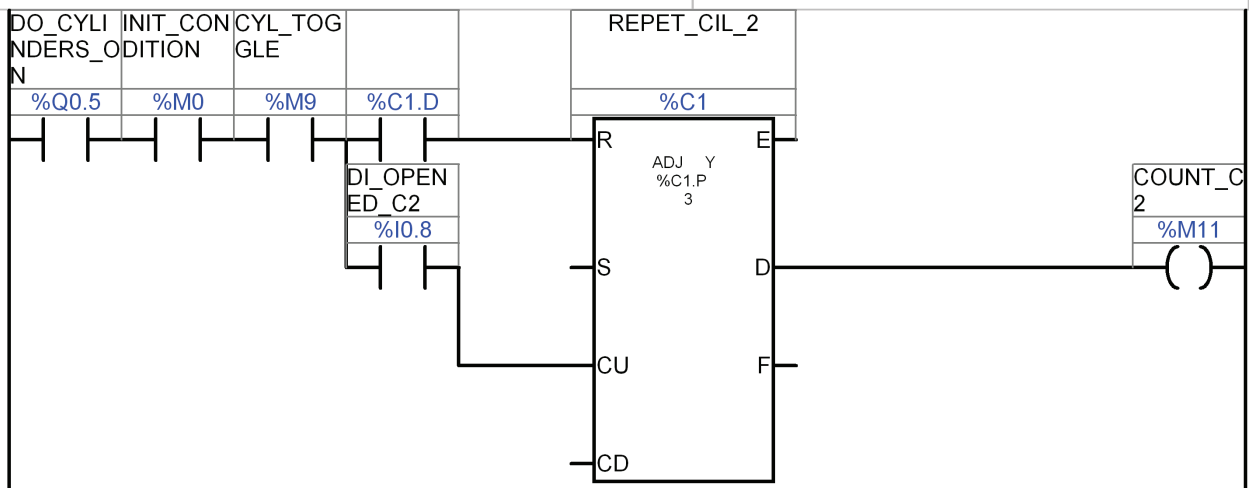

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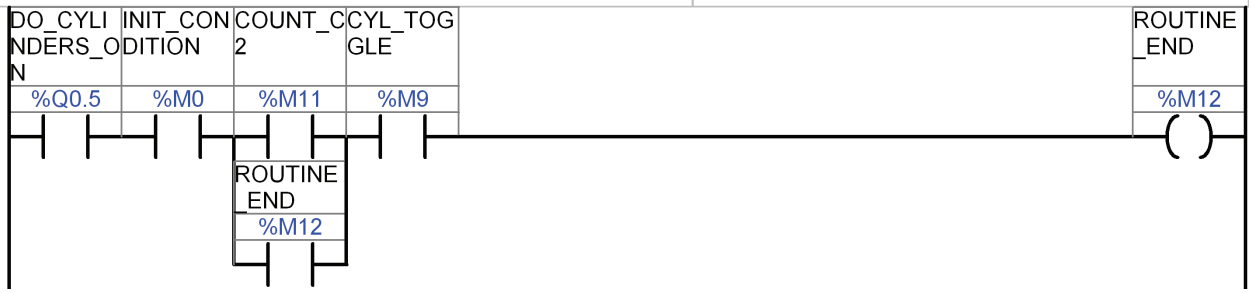
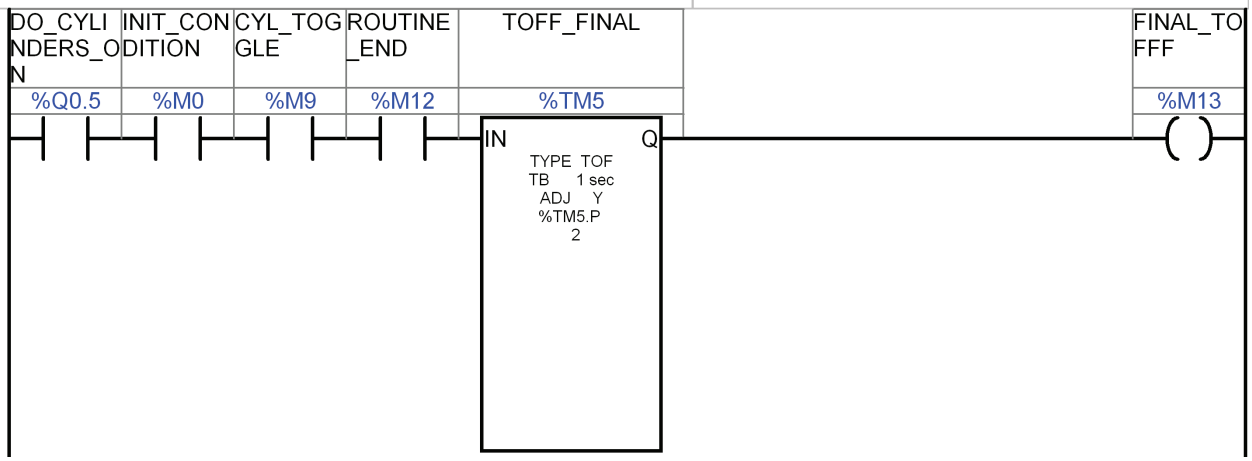


Rung 4



6 LD Outputs

Rung 0

Rung 1