



UNCUYO
UNIVERSIDAD
NACIONAL DE CUYO



**FACULTAD DE
INGENIERÍA**

ROBOTICA I



UNIDAD VII:

**Aplicaciones Industriales y de
Servicio**

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JTP: Eric Sanchez

Aplicaciones

- Manipulación:
 - Pick and Place.
 - Paletizado.
 - Etc.
- Soldadura.
- Pintura.
- Corte.
- Tareas Cooperativas:
 - robot – robot.
 - humano – robot.
- Exploración:
 - espacial.
 - lugares peligrosos o inaccesibles.

| IFR Class | Application area | Definitions |
|------------|--|---|
| 110 | Handling operations/ Machine tending | Assistant processes for the primary operation (the robot doesn't process the main operation directly) |
| 111 | Handling operations for metal casting | including die-casting |
| 112 | Handling operations for plastic moulding | also inserting operations for injection moulding |
| 113 | Handling operations for stamping/forging/ bending | |
| 114 | Handling operations at machine tools | |
| 115 | Machine tending for other processes | e.g. handling during assembly, handling operations during glas or ceramics production or food production Robots that handle workpieces at an external welding TCP (i.e. MIG/MAG torch or spot gun) need to be reported in the appropriate welding classification (i.e. 161 for arc welding or 162 for spot welding) and shall not be counted to the classification of handling operations. |
| 116 | Handling operations for measurement, inspection, testing | trriage, quality inspection, calibrating |
| 117 | Handling operations for palletizing | all sectors, all kinds and sizes of pallets |
| 118 | Handling operations for packaging, picking and placing | e.g. operations during primary and secondary packaging |
| 119 | Material Handling n.e.c. | e.g. transposing, handling during sandcasting |
| 160 | Welding and soldering (all materials) | |
| 161 | Arc welding | |
| 162 | Spot welding | |
| 163 | Laser welding | |
| 164 | other welding | e.g. ultrasonic welding, gas welding, plasma welding |
| 165 | Soldering | |

| | | |
|------------|---|---|
| 170 | Dispensing | |
| 171 | Painting and enamelling | area-measured application of lacquer (surface coat) |
| 172 | Application of adhesive, sealing material or similar material | spot-wise and line-wise |
| 179 | Dispensing others/ Spraying others | e.g. powder coating, application of mould release agent, area-measured application of adhesive, spraying of wa to conserve) |
| 190 | Processing | enduring changing, the robot leads the workpiece or the tool, material removal |
| 191 | Laser cutting | |
| 192 | Water jet cutting | |
| 193 | Mechanical cutting/grinding/ deburring/ milling/polishing | |
| 198 | Other processing | e.g. gas/plasma cutting, drilling, bending, punching, shearing |
| 200 | Assembling and disassembling | enduring positioning of elements |
| 201 | Fixing, press-fitting | screw/nut-driving, clinching, reventing, bonding |
| 202 | Assembling/ mounting/ inserting | also temporarily positioning to facilitate the assembling process |
| 203 | Disassembling | recycling, removal of cover after processing |
| 208 | Other assembling | not mentioned before |
| 900 | Others | |
| 901 | Cleanroom for FPD | |
| 902 | Cleanroom for semiconductors | |
| 903 | Cleanroom for others | |
| 905 | Others | not mentioned before |
| 999 | Unspecified | the application is unknown |

Sources: IFR

Aplicaciones robots industriales

| | | |
|------------|---|--|
| 170 | Dispensing | |
| 171 | Painting and enamelling | area-measured application of lacquer (surface coat) |
| 172 | Application of adhesive, sealing material or similar material | spot-wise and line-wise |
| 179 | Dispensing others/ Spraying others | e.g. powder coating, application of mould release agent, area-measured application of adhesive, spraying of wax to conserve) |
| 190 | Processing | enduring changing, the robot leads the workpiece or the tool, material removal |
| 191 | Laser cutting | |
| 192 | Water jet cutting | |
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Sources: IFR

| I Personal/Domestic Robots | |
|---------------------------------------|---|
| 1-7 Robots for domestic tasks | |
| 1 | - Robot companions / assistants / humanoids |
| 2 | - Vacuuming, floor cleaning |
| 3 | - Lawn mowing |
| 4 | - Pool cleaning |
| 5 | - Window cleaning |
| 6 | - Home security & surveillance |
| 7 | - Others |
| 8-11 Entertainment robots | |
| 8 | Toy/hobby robots |
| 9 | Multimedia robots |
| 10 | Education and research |
| 11 | Others |
| 12-14 Elderly and handicap assistance | |
| 12 | - Robotized wheelchairs |
| 13 | - Personal aids and assistive devices |
| 14 | - Other assistance functions |
| 15 Other personal/domestic robots | |

Source: IFR

Aplicaciones robots de servicio

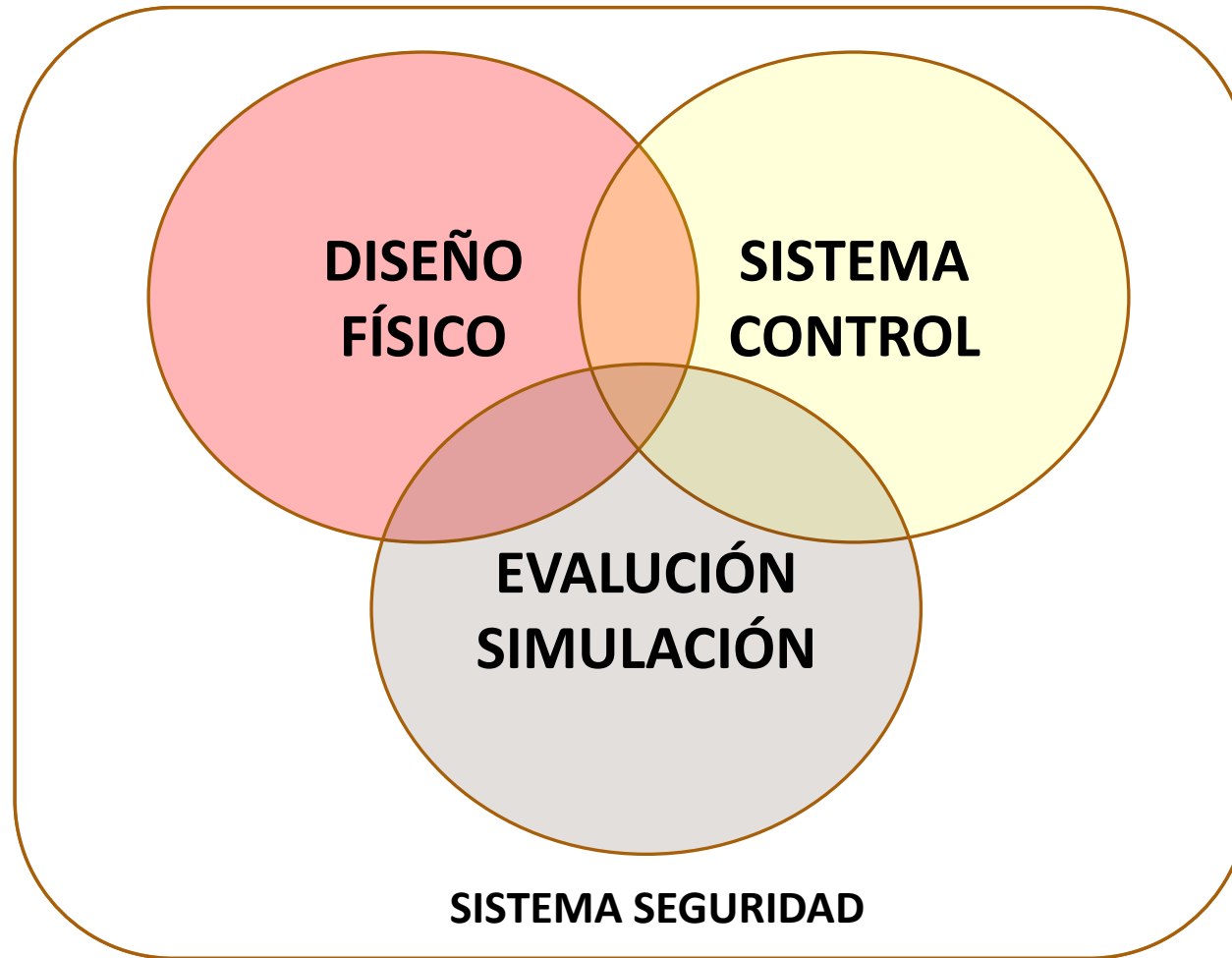
| II Professional service robots | |
|---|---|
| 16-21 Field robotics | |
| 16 | - Agriculture (broad acre, greenhouse, fruit-growing, vineyard) |
| 17 | - Milking robots |
| 18 | - other robots for livestock farming |
| 19 | - Mining robots |
| 20 | - Space robots |
| 21 | - Others |
| 22-26 Professional cleaning | |
| 22 | -Floor cleaning |
| 23 | -Window and wall cleaning (including wall climbing robots) |
| 24 | -Tank, tube and pipe cleaning |
| 25 | - Hull cleaning (aircraft, vehicles, etc.) |
| 26 | -other cleaning tasks |
| 27-29 Inspection and maintenance systems | |
| 27 | - Facilities, plants |
| 28 | - Tank, tubes, pipes and sewers |
| 29 | - Other inspection and maintenance systems |
| 30-33 Construction and demolition | |
| 30 | - Nuclear demolition & dismantling |
| 31 | - Building construction |
| 32 | - Robots for heavy/civil construction |
| 33 | - Other construction and demolition systems |

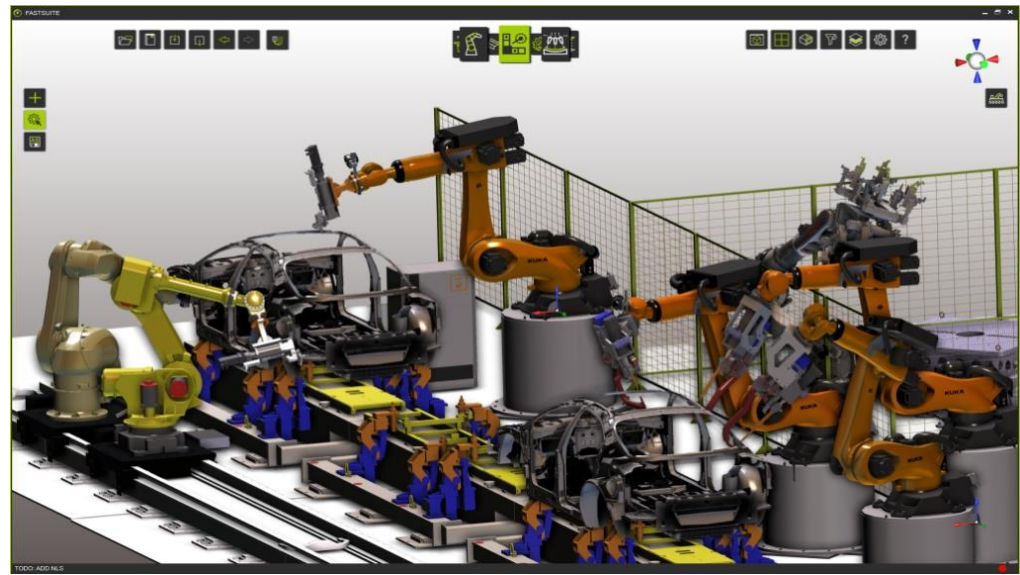
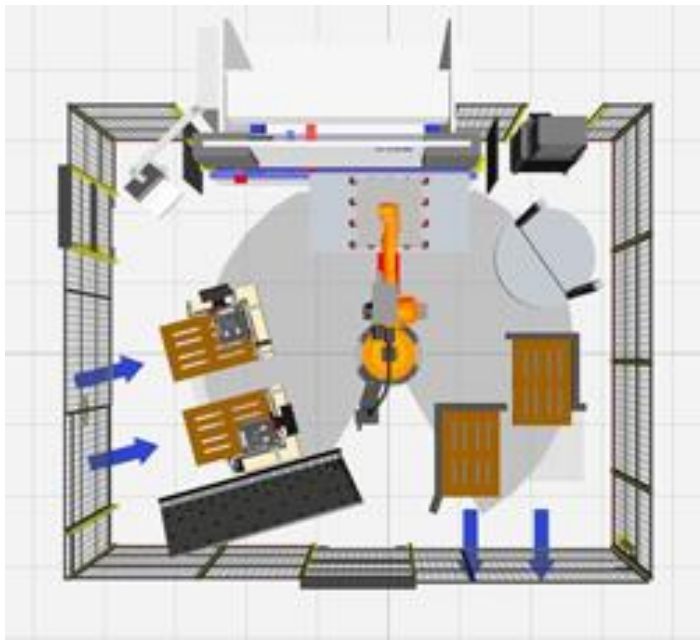
| 34-38 | | Logistic systems |
|-------|--|----------------------------------|
| 34 | - Autonomous guided (AGV) vehicles in manufacturing environments | |
| 35 | - AGVs in non-manufacturing environments (indoor) | |
| 36 | - Cargo handling, outdoor logistics | |
| 37 | - Personal transportation (AGV for persons) | |
| 38 | - Other logistics | |
| 39-42 | | Medical robotics |
| 39 | - Diagnostic systems | |
| 40 | - Robot assisted surgery or therapy | |
| 41 | - Rehabilitation systems | |
| 42 | - Other medical robots | |
| 43-45 | | Rescue und security applications |
| 43 | - Fire and disaster fighting robots | |
| 44 | - Surveillance/security robots without UAV | |
| 45 | - Other rescue and security robots | |

| | |
|--------------|--|
| 46-50 | Defense applications |
| 46 | - Demining robots |
| 47 | - Unmanned aerial vehicles |
| 48 | - Unmanned ground based vehicles (e.g. bomb fighting) |
| 49 | - Unmanned underwater vehicles |
| 50 | - Other defense applications |
| 51 | Underwater systems (civil/general use) |
| 52 | Powered Human Exoskeletons* |
| 53 | Unmanned aerial vehicles (general use) |
| 54 | Mobile Platforms (general use) |
| 55-59 | Public relation robots and joy rides |
| 55 | Hotel and restaurant robots |
| 56 | Mobile guidance, information, telepresence robots |
| 57 | Robots in marketing |
| 58 | Robot joy rides |
| 59 | other public relation |
| 60 | Other professional service robots not specified above |

Source: IFR

Celda de Trabajo: *Layout*





Normas

| | Europe | North America |
|------------------------------|--|---|
| Robot safety standards | ISO 10218-1:2011 (robot) ISO 10218-2:2011 (robot systems) | ANSI/RIA R15.06-2009 CAN/CSA Z434-2008 (robots and robot systems) |
| Machinery safety standards | ISO 12100:2010 (risk assessment) ISO 13849-1:2006 (functional safety) IEC 62061:2005 (functional safety) | ANSI B11.0-2011 |
| Machine safety legislation | European Machinery Directive | (no equivalent) |
| Workplace safety regulations | e.g. Berufsgenossenschaft directives (DE) | OSHA 1910 (US) Provincial regulations (CA) |

--> ISO 8373: 2012

<https://www.iso.org/standard/55890.html>

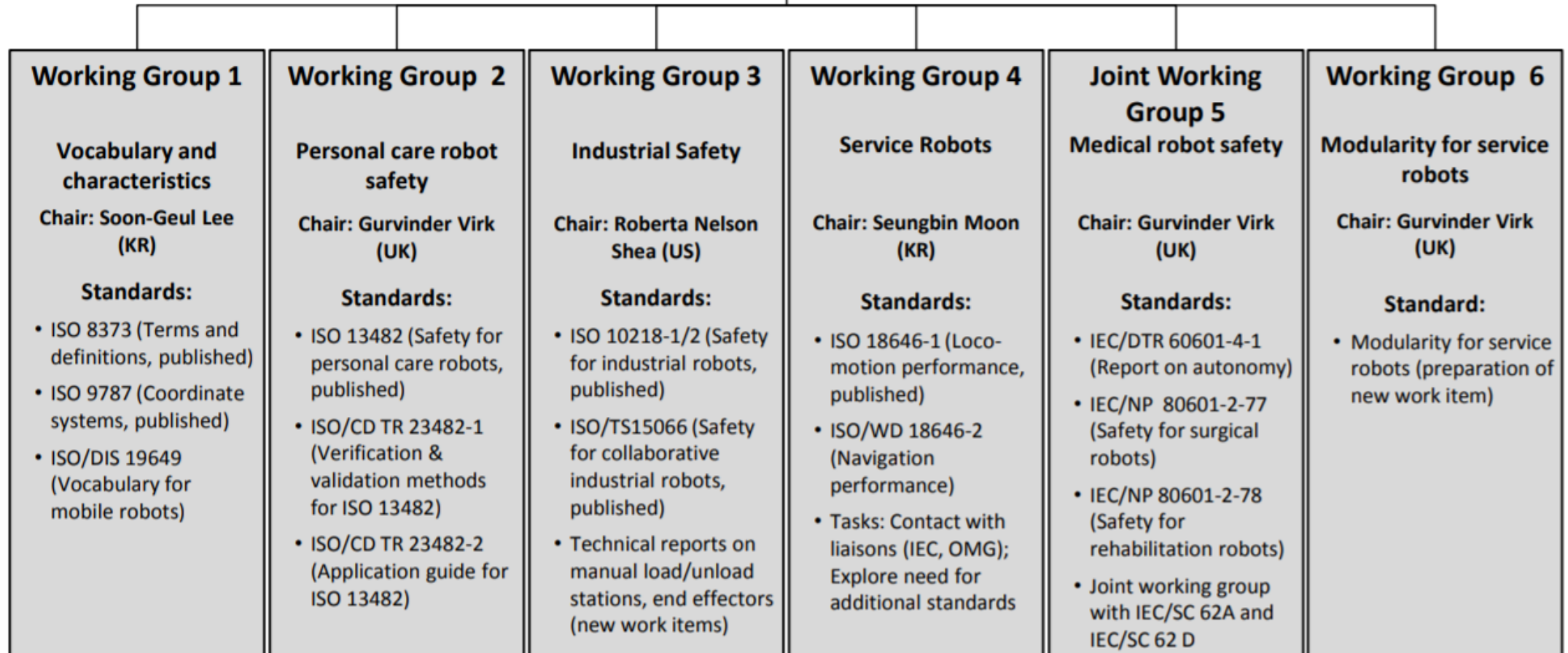


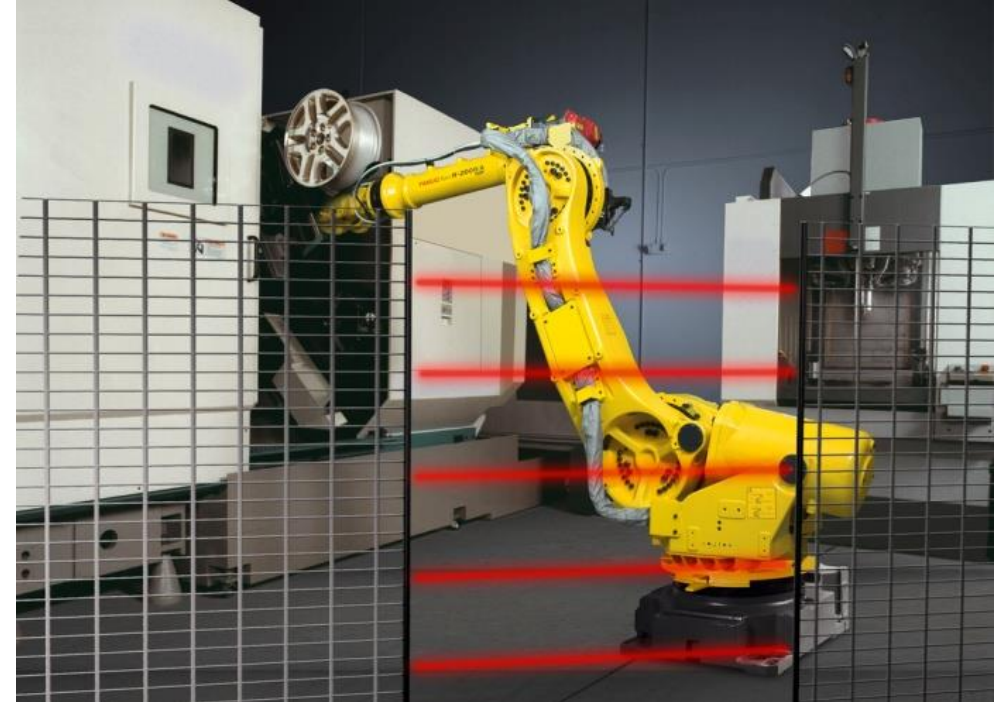
International
Organization for
Standardization

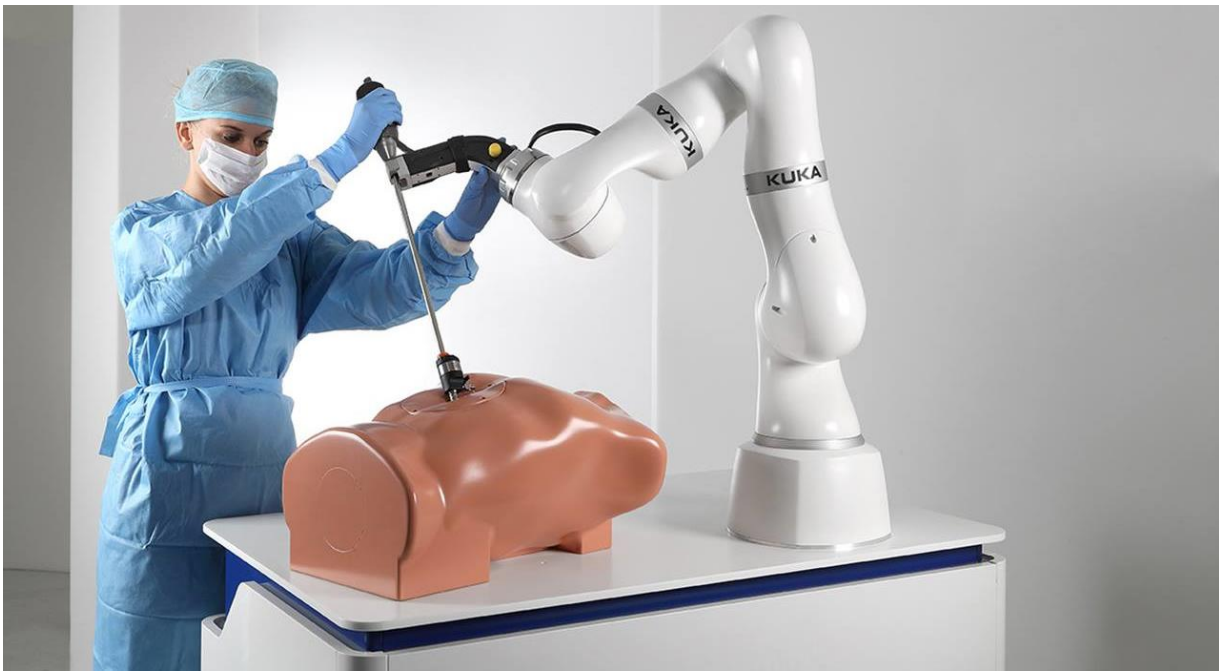
TC 299

Robotics

Secretary: Katarina Widström (SE)







Aplicaciones en medicina



Sistema ROSA: Robotic Stereotactic Assistance



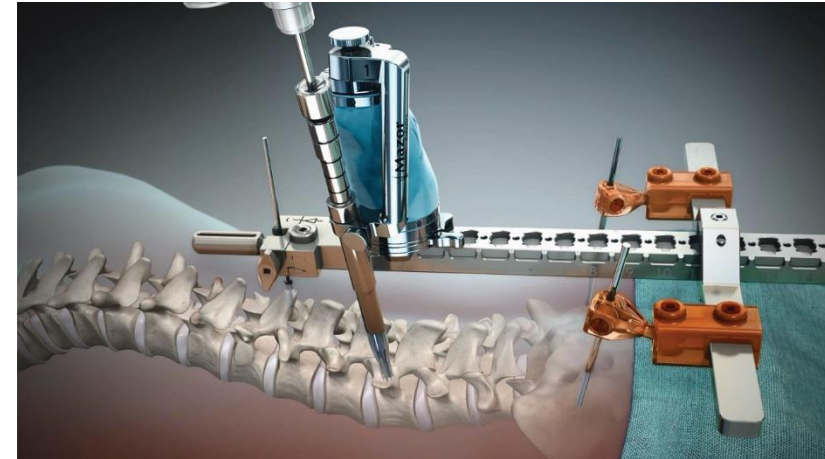
Neuronavegador
+ Brazo Robótico
antropomórfico de
6GDL con un extremo
operativo
intercambiable,
montado sobre una
plataforma móvil

Sistemas diagnóstico por imagen intervencionismo

Siemens Artis Zeego



Mazor



Otras aplicaciones en medicina







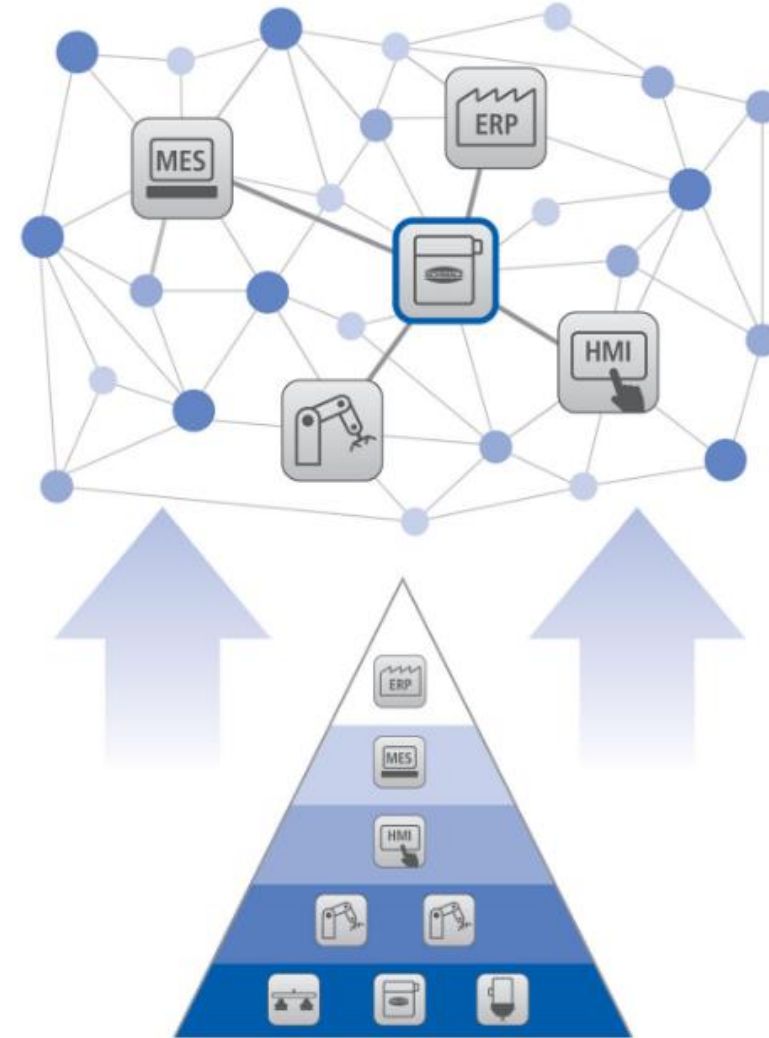
<https://www.kuka.com/es-es/sectores/healthcare/kuka-medical-robotics>



Industria 4.0

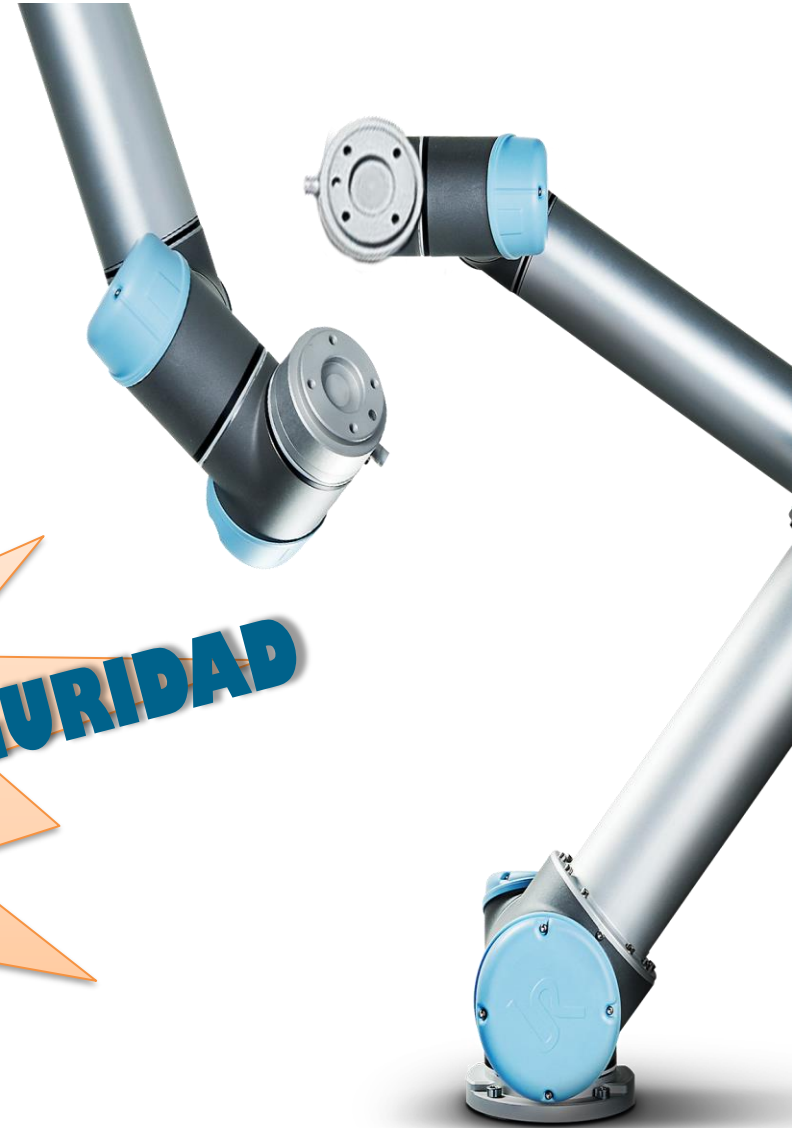


| Nivel | Tipo de información |
|---|---|
|  | Capacidad básica y disponibilidad para la planificación de la producción |
|  | Solicitud de mantenimiento, datos de productividad y calidad |
|  | Entrada de parámetros (p. ej., tiempo y velocidad) y salida de valor de medición (p. ej., consumo de energía) |
|  | Informaciones de E/S, p. ej., valor de vacío alcanzado, pieza agarrada, tiempo de ciclo |



Ejemplo Universal Robots

ESTÁNDARES DE SEGURIDAD



- Un sistema robótico colaborativo debe cumplir con los requerimientos descritos en los siguientes estándares internacionales

| Estándar | Describe | Responsable |
|--------------|---|-------------|
| ISO 13849-1 | Principios generales para el diseño de las partes de los sistemas de mando relativas a la seguridad | Fabricante |
| ISO 10218-1 | Requisitos de seguridad para robots industriales | |
| ISO 10218-2 | Seguridad en la integración de sistemas robóticos | Integrador |
| ISO TS 15066 | Especificación técnica para robots colaborativos | |
| ISO 12100 | Principios generales para el diseño. Evaluación del riesgo y reducción del riesgo. | |

- OBLIGATORIO
 - El integrador **DEBE** realizar una evaluación de riesgos
- NO OBLIGATORIO
 - El cumplimiento con los estándares
 - *¡Se recomienda cumplir con los estándares!*
 - En caso de accidente:
 - Si el sistema cumple con los estándares
 - Si el sistema **no** cumple con los estándares



- » El fiscal debe probar la culpabilidad
- » El integrador debe probar su inocencia

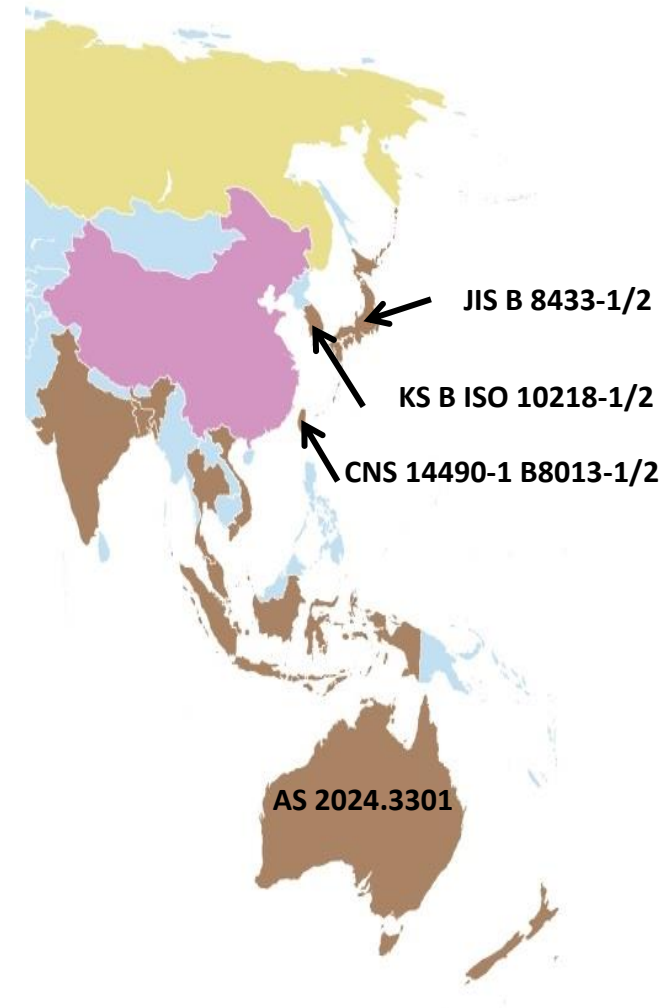
Diferencias regionales

- **Canadá**
 - **CAN/CSA-Z434-03: 2013**
 - Armonizado con estándares internacionales ISO
 - Consiste en la ISO 10218-1 e ISO 10218-2 con diferencias regionales
- **EEUU**
 - **ANSI/RIA R15.06: 2012**
 - Armonizado con estándares internacionales ISO
 - ISO 10218-1 e ISO 10218-2 están unidos en un único documento
- **Brasil**
 - **NR 12**
 - Estándar no armonizado con estándares internacionales ISO



Diferencias regionales

- **Japón**
 - JIS B 8433-1:2015 and JIS B 8433-2:2015
 - Traducción directa de las ISO 10218-1 y ISO 10218-2
- **Corea del Sur**
 - KS B ISO 10218-1 and KS B ISO 10218-2
 - Traducción directa de las ISO 10218-1 y ISO 10218-2
- **Taiwán**
 - CNS 14490-1 B8013-1 and CNS 14490-1 B8013-2
 - Traducción directa de las ISO 10218-1 y ISO 10218-2
- **Australia**
 - AS 2024.3301-2009
 - 2024: Seguridad de maquinaria
 - Parte 3301: Requerimientos de seguridad para robots industriales
 - Listado completo: [Support site - Safety standards](#)



Services for all your Testing, Inspection, and Certification needs

Understanding local and global safety regulations is critical when setting up machinery production or implementing equipment. Any failure to follow such intricate, interconnected and constantly-changing protocols can disrupt your operations.

TÜV Rheinland's machinery services can help. Backed by a global network and in-depth technical expertise, we can deliver a customized review of your safety implementation, and help you manage strategies for every stage of the machinery lifecycle – from development to production and commissioning, modification, all the way through to recycling.

MACHINERY SAFETY COMPLIANCE

TÜV Rheinland delivers a full-range of services to demonstrate machinery safety compliance with major global regulatory requirements. They include:

- EU Directives such as:
 - Machinery Directive 2006/42/EC
 - EMC Directive 2014/30/EU
- GS Mark and TÜV Mark
- cTUVus Mark (ANSI/UL and CSA standards for US and Canada)
- Machinery Safety according to global and domestic standards (e.g. ISO 13849)
- Risk Assessment for Machinery: ISO 12100
- Laser Safety: IEC 60826, ISO 11633
- Compliance with local regulations on machinery, including:
 - Field Evaluation Services (FES) for US and Canada
 - PUWER for UK
 - NOM 004 for Mexico
 - NR 12 for Brazil
 - KOSHA for Korea, and others

PRODUCTION LINES

Workplace safety assurance covers a complete assessment of the machinery throughout the production line, including:

- Workplace Safety Assessment
- Inter-machinery Assessment
- Review of Risk Assessment and Safety Integrity Levels (SIL)

CYBERSECURITY

Protecting machines or production lines from cyber risks brings companies closer to the Smart Factory ideal. TÜV Rheinland services include:

- Interoperability Assessment
- Penetration Tests and IT Security Analysis
- CB Scheme certification to IEC 62443-4-1 product development requirements
- ISA Secure certification to ISA 62443-4-1 and ISA 62443-4-2
- UL 2900 Series

FUNCTIONAL SAFETY

- IEC 61508
- EN 62061 Safety of machinery

SEMICONDUCTOR MANUFACTURING EQUIPMENT

As the world goes digital, compliance with industry-specific requirements for semiconductor production machinery set by industry associations and other major stakeholders has never been more important. TÜV Rheinland's offering currently includes:

- SEMI 82: Environmental, Health, and Safety (EHS)
- SEMI 88: Ergonomics Engineering
- SEMI 823: Conservation of Energy, Utilities and Materials Used
- SOP 39: safety requirements for Seagate production equipment

ROBOTICS

As human involvement in manufacturing decreases, the evaluation of robotic systems is in high demand. TÜV Rheinland's comprehensive evaluation services cover everything from the integration/installation of fixed, mobile and autonomous robots, to related controls and recharging stations:

- Safety requirements for robots and robotic devices:
 - ISO 10218-1 & ISO 10218-2
 - ANSI / RIA 15.06
- CAN / CSA Z434 for industrial robots
- ANSI / UL 1740 for robots and robotic equipment
- ISO / TS 15066 for collaborative robots
- ISO 13482 for personal care robots

ADDITIVE MANUFACTURING

Additive Manufacturing or 3D Printing offers incredible possibilities. TÜV Rheinland can test and certify 3D printers to a host of international standards, such as:

- Safety requirements for AM machines and 3D printers
- Risk Assessment and safety evaluation
- Factory and workplace safety
- REACH and RoHS chemical safety for materials

OTHER SERVICES

That is not the end of the TÜV Rheinland story. We offer a tremendous range of services – not only for machinery, but also for other industries – including:

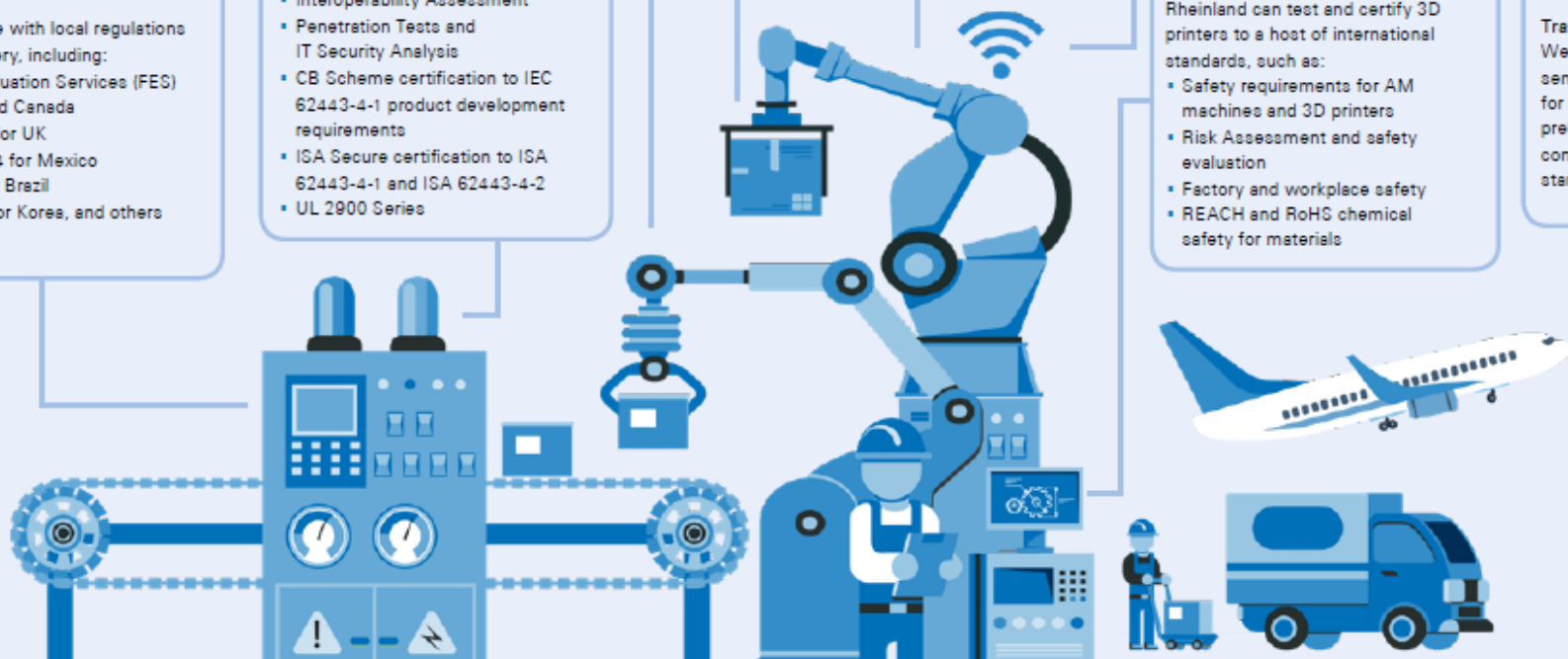
Market Access Services
Facilitate the export of your products by complying with the local regulations in your target markets

Worldwide Regulatory Landscape Research and Information Service

Our global network enables us to capture the latest information on mandatory and voluntary certification procedures and export regulations. We can also support customers with insight into certification procedures, and act as their representative when they apply for certification

Training & Consulting

We offer customized in-house seminars on standards specifically for your products, as well as preliminary assessments for conformity with safety and quality standards



Seguridad lo primero

Teniendo en cuenta las tendencias actuales en robótica la seguridad es un factor muy importante a ser considerado, se debe SIEMPRE garantizar la seguridad del sistema en general, **de todos los operarios** y los requerimientos legales y estándares globales y locales deben ser cumplimentados.